

PRIMARY CONTAINMENT
ARCHITECTURAL RENOVATIONS
ISOLATION ENVIRONMENT
QUARANTINE ENVIRONMENTS
BIOSAFETY LEVELS 3 & 4

bioBUBBLE

CONTROLLED ENVIRONMENTS | CUSTOM SOLUTIONS

CLEAN ROOMS **CIEA TESTING DATA**

AIRLOCKS AIR SHOWERS
BEDDING DISPOSAL UNITS
ENVIRONMENTAL SEPARATION
TRANSPORT CARTS

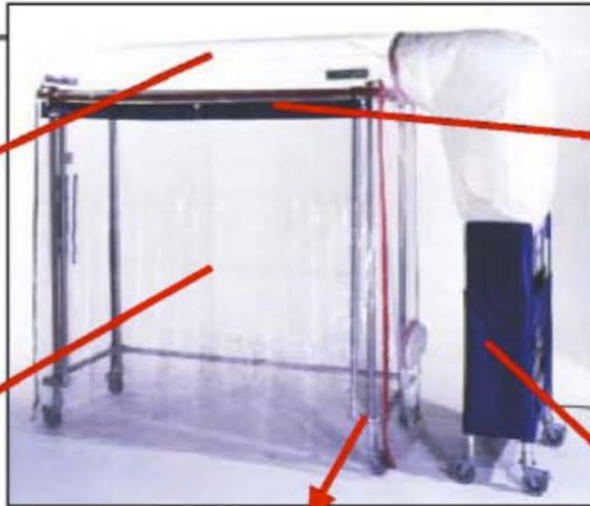
FEATURES :

free plan →	completely custom made
simple structure →	aluminum tube, vinyl, power unit
high performance →	HEPA filter / 100 changes/hr.
positive/negative pressure →	selectable/convertible between positive/negative pressures available
clear skin →	additional lights unnecessary / easy management / claustrophobic feeling minimum
installation/dismantling →	3/16" allen wrench only / special construction unnecessary
maintenance →	prefilters and HEPA filters easily changed because power unit is placed outside of Clean Room
economic factors →	large-scale construction unnecessary / energy saving blower

STRUCTURE :



Ceiling with many holes



Velcro connection



Vinyl film



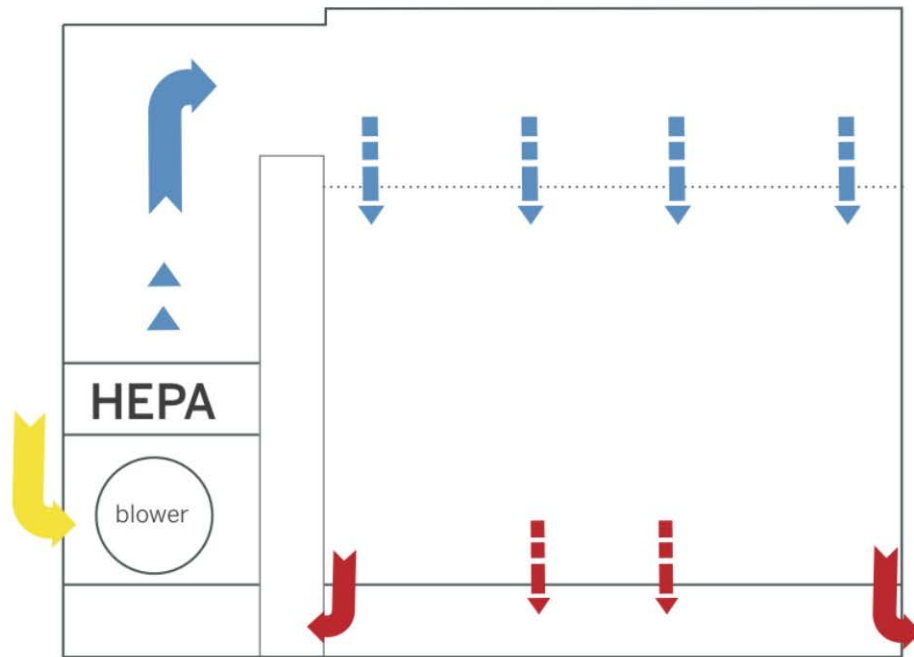
Aluminum frame



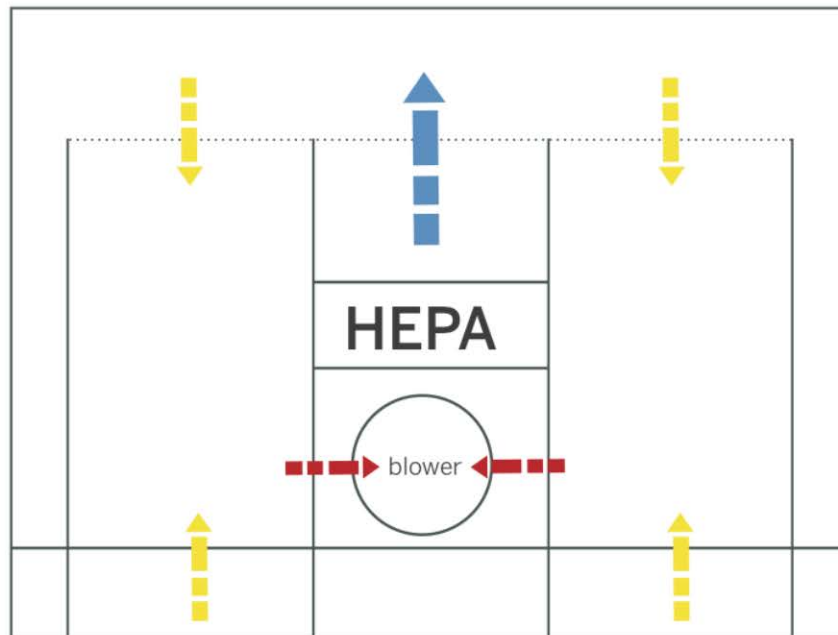
Power unit

AIRFLOW :

POSITIVE PRESSURE



NEGATIVE PRESSURE



▶ room air ▶ clean air ▶ contaminated air

PARTICLE COUNTS : **METHOD**

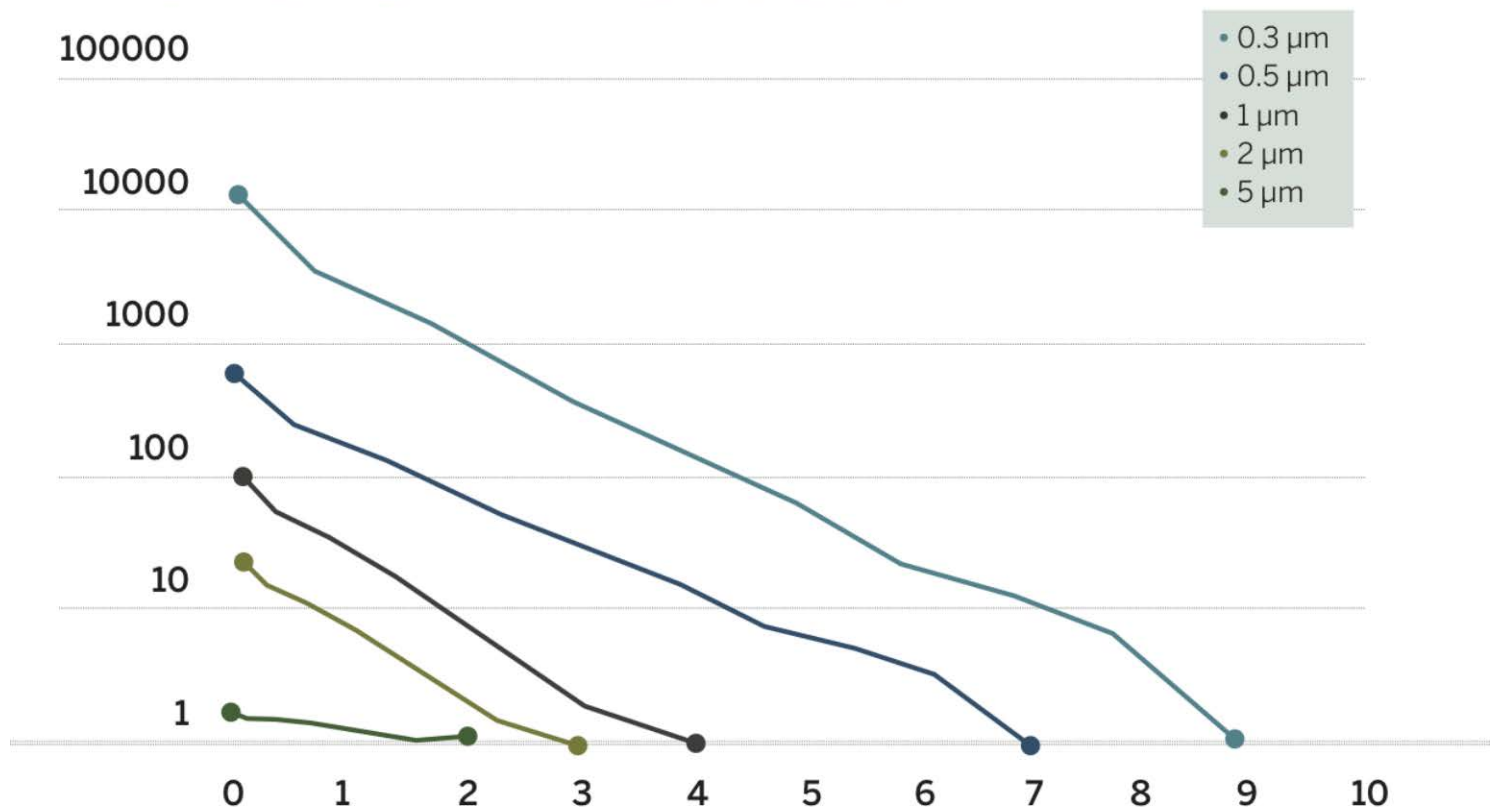
TEST	MEASURING INSTRUMENT	POINTS MEASURED
1 particle counts while running Power Unit	particle counter KC-01 produced by RION Co, Ltd.	at 300, 800 & 1800mm heights 20 points at each height
2 particle counts after running Power Unit	particle counter KC-01 produced by RION Co, Ltd	center of Clean Room at 1000mm height One point
3 smoking test	particle counter KC-01 produced by RION Co, Ltd	under vinyl wall, and at 200 & 400mm inside and outside of Clean Room five points at each interval



PARTICLE COUNTS DURING RUNNING POWER UNIT : **RESULTS**

PARTICLE SIZE HEIGHT	0.3 μm	0.5 μm	1 μm	2 μm	5 μm
1800mm	0.19	0.03	0.01	0.00	0.00
1300mm	0.24	0.03	0.02	0.01	0.00
800mm	1.67	0.13	0.07	0.03	0.00
300mm	1.67	0.74	0.45	0.13	0.00
OUTSIDE OF CLEAN ROOM	46918.23	5748.10	230.28	22.7	0.67

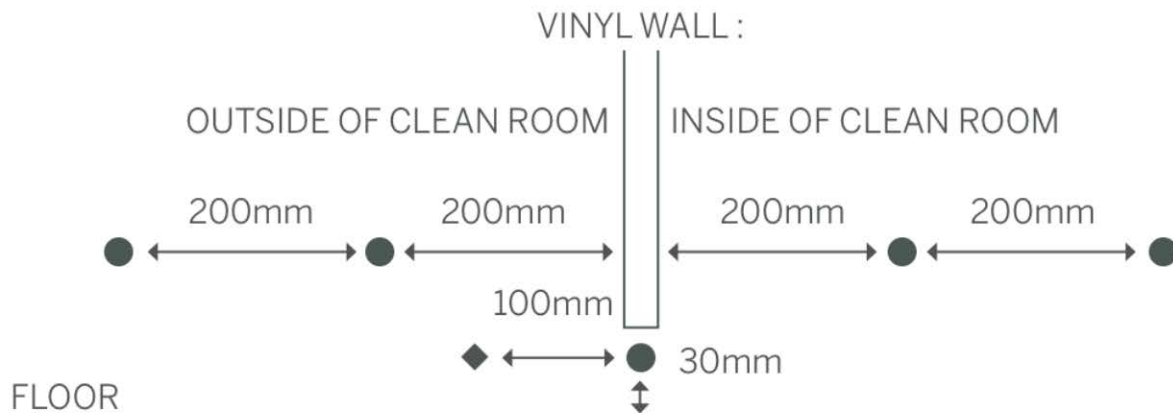
PARTICLE COUNTS AFTER RUNNING POWER UNIT : **RESULTS**



SMOKING TEST : RESULTS

<u>PARTICLE SIZE</u>	-400mm	-200mm	0mm	200mm	400mm
0.3µm	92,555	30,828	51	0	0
0.5µm	40,708	3,057	2.5	0	0
1µm	602	181	0.2	0	0
2µm	77	17	0.1	0	0
5µm	0.3	0.3	0	0	0

METHOD :






AIR CHANGE — ILLUMINATION — NOISE

METHOD

TEST	MEASURING INSTRUMENT	POINTS MEASURED
1 air change	Anemometer produced by Japan Kanomax	30 points under holes on the ceiling
2 illumination	Illuminometer LX-105 produced by Custom	one point at the center of Clean Room at 1300mm height
3 noise	noise meter NA-24 produced by RION	4 points at 1000mm height

AIR CHANGE — ILLUMINATION — NOISE

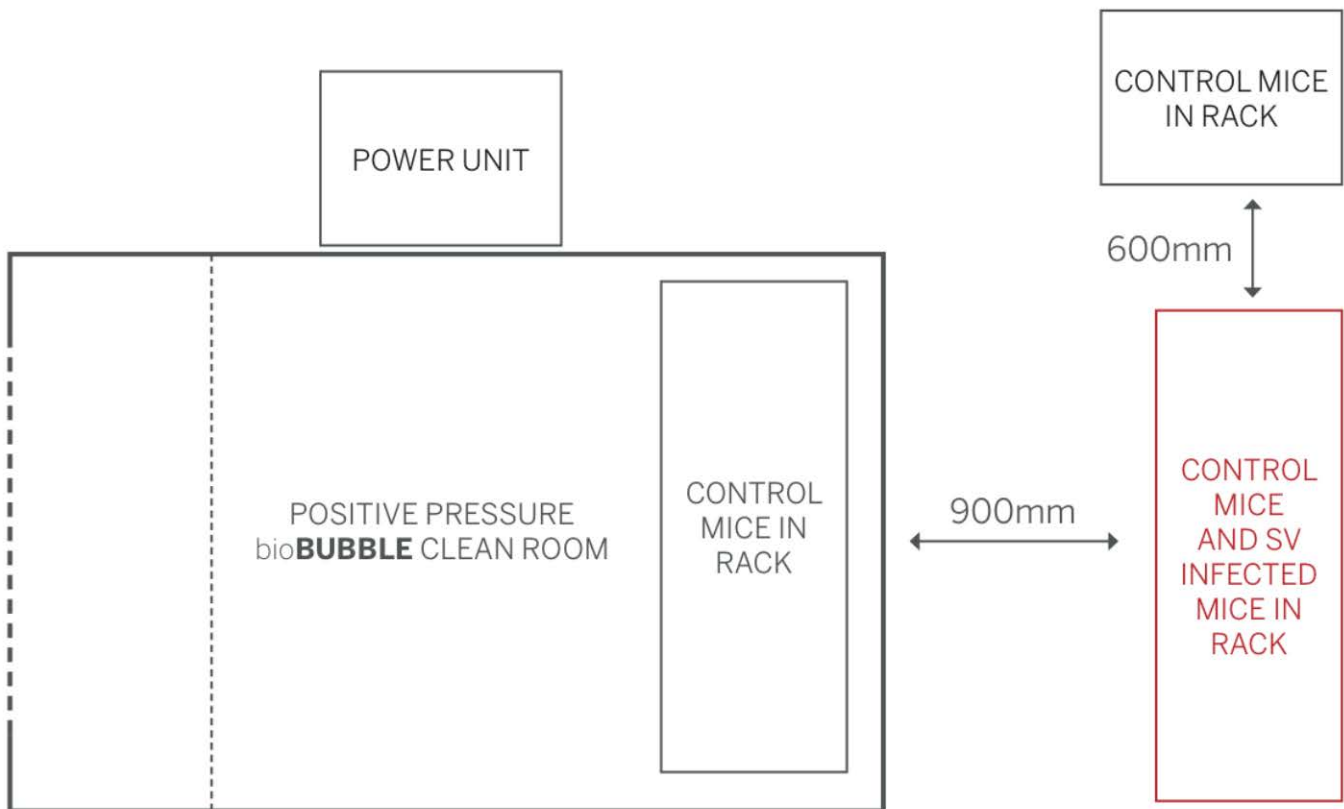
RESULTS

TEST		RESULT
1 air change		104.5 air changes/H
2 illumination		332.7 lux
3 noise		56.46 dB

INFECTION TEST : **METHOD**

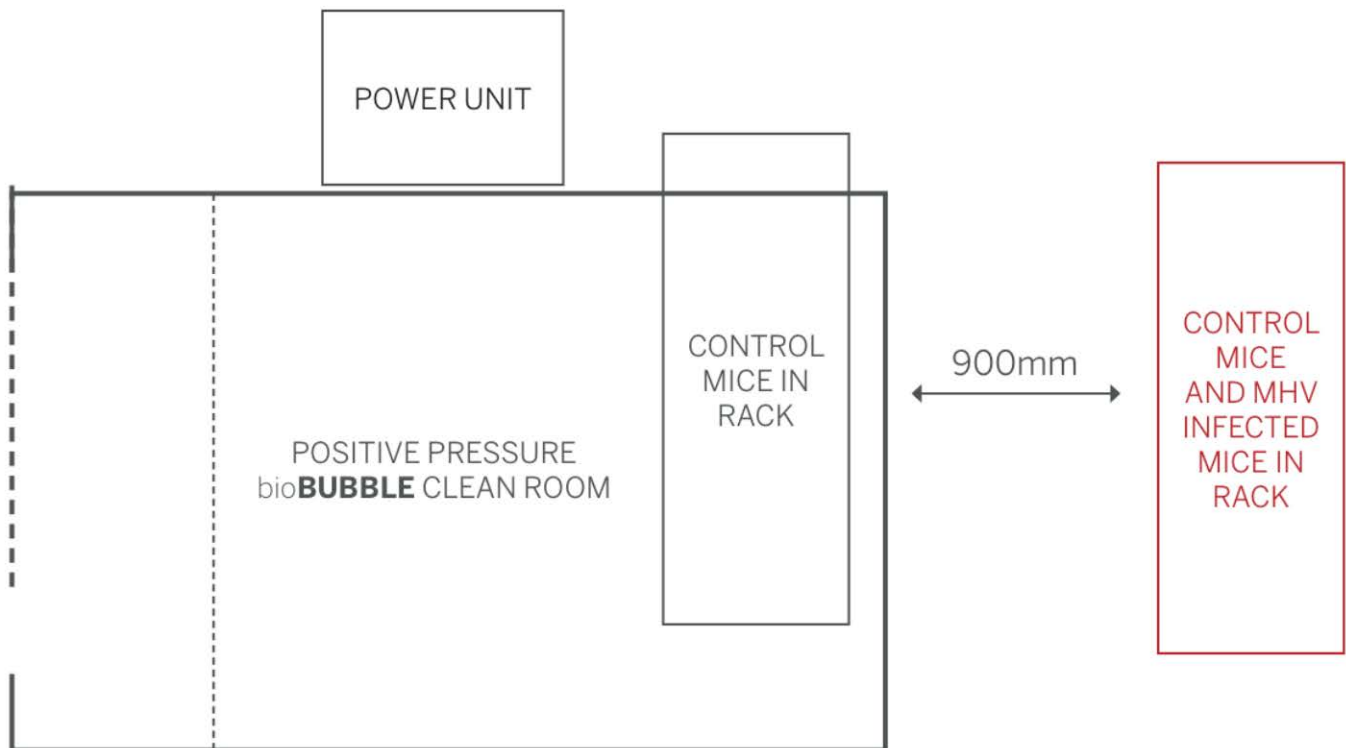
TEST	MICROORGANISM	PERIOD TESTED
1 Infection test with SV from outside to inside of positive pressure bio BUBBLE Clean Room	Sendai Virus (SV)	8 weeks
2 Infection test with MHV from outside to inside of positive pressure bio BUBBLE Clean Room	Mouse Hepatitis Virus (MHV)	12 weeks
3 Infection test with several microorganisms in positive pressure bio BUBBLE Clean Room and between positive pressure bio BUBBLE Clean Room	Sendai Virus (SV) Mouse Hepatitis Virus (MHV) Pasteurella Pneumotropica	6 months

INFECTION TEST WITH SV FROM OUTSIDE TO INSIDE OF POSITIVE PRESSURE bio**BUBBLE** CLEAN ROOM : **FLOOR PLAN**



Sendai Virus (SV)
8 weeks

INFECTION TEST WITH MHV FROM OUTSIDE TO INSIDE OF POSITIVE PRESSURE bio**BUBBLE** CLEAN ROOM : **FLOOR PLAN**



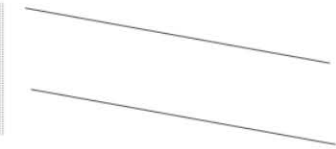
Mouse Hepatitis Virus (MHV)
12 weeks

RESULTS

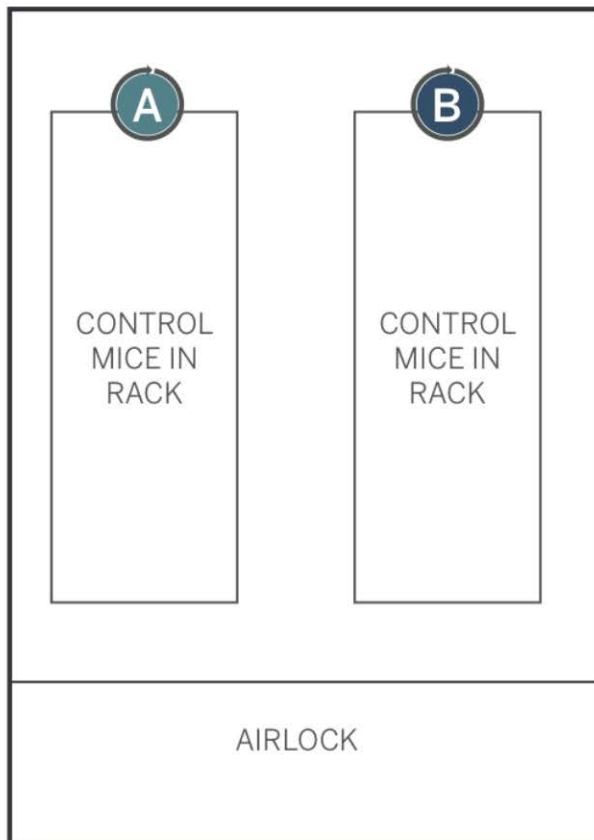
Sendai Virus (SV)

racks outside of bioBUBBLE		rack inside bioBUBBLE
control mice close to SV infected mice	control mice	control mice
INFECTED	INFECTED	NOT INFECTED

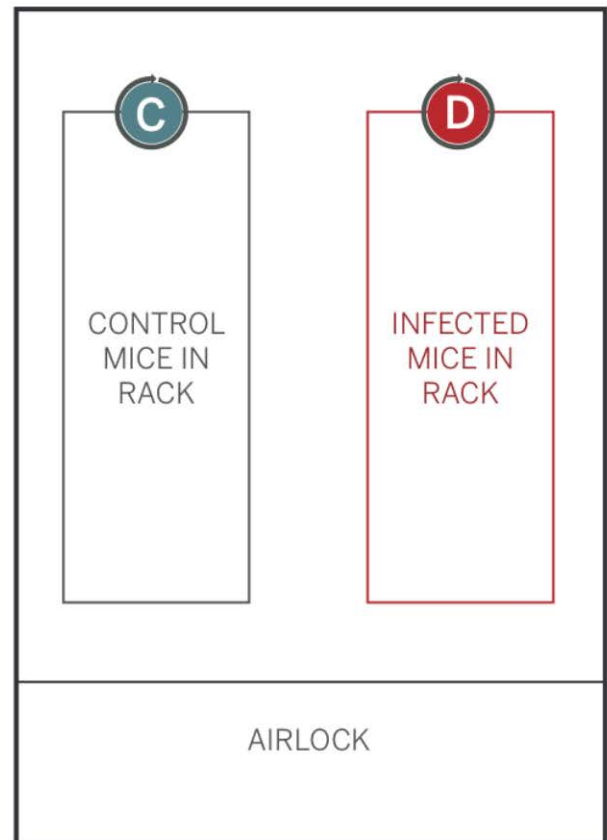
Mouse Hepatitis Virus (MHV)

racks outside of bioBUBBLE		rack inside bioBUBBLE
control mice close to MHV infected mice		control mice
INFECTED		NOT INFECTED

INFECTION TEST WITH SEVERAL
MICROORGANISMS IN POSITIVE
PRESSURE bio**BUBBLE** CLEAN ROOM
AND BETWEEN POSITIVE PRESSURE
bio**BUBBLE** CLEAN ROOM:
FLOOR PLAN



CONTROL MICE IN bioBUBBLE



**CONTROL AND INFECTED
MICE IN bioBUBBLE**

RESULTS OF INFECTION TEST IN INFECTED POSITIVE PRESSURE bio**BUBBLE** CLEAN ROOM

Sentinel Mice Rack in Infected bioBubble

1⇒ P: 0/3 S: 0/3 M: 0/3	2⇒ P: 0/3 S: 0/3 M: 0/3	3⇒ P: 0/3 S: 0/3 M: 0/3	4⇒ P: 0/2 S: 0/2 M: 0/2	5⇒ P: 0/3 S: 0/3 M: 0/3
6⇒ P: 0/3 S: 1/3 M: 0/3	7⇒ P: 0/3 S: 0/3 M: 0/3	8⇒ P: 0/3 S: 0/3 M: 0/3	9⇒ P: 0/2 S: 0/2 M: 0/2	10⇒ P: 0/3 S: 0/3 M: 0/3
11⇒ P: 0/3 S: 0/3 M: 0/3	12⇒ P: 0/3 S: 0/3 M: 0/3	13⇒ P: 0/3 S: 0/3 M: 0/3	14⇒ P: 0/3 S: 1/3 M: 0/3	15⇒ P: 0/3 S: 0/3 M: 0/3

Ⓒ

Infected Mice Rack in Infected bioBubble

16⇒ P: 0/3 S: 0/3 M: 0/3	17⇒ P: 0/3 S: 0/3 M: 0/3	18⇒ P: 0/3 S: 1/3 M: 0/3	19⇒ P: 0/3 S: 2/3 M: 0/3	20⇒ P: 0/2 S: 2/2 M: 0/2
21⇒ P: 1/3 S: 0/3 M: 0/3	22⇒ Infected Mice Cage	23⇒ P: 0/3 S: 3/3 M: 3/3	24⇒ Infected Mice Cage	25⇒ P: 2/3 S: 1/3 M: 1/3
26⇒ Infected Mice Cage	27⇒ P: 2/3 S: 3/3 M: 3/3	28⇒ Infected Mice Cage	29⇒ P: 1/3 S: 3/3 M: 3/3	30⇒ Infected Mice Cage

Ⓓ

S: Sendai virus, M: MHV, Pp: *P. Pneumotropica*

Positive cases/ tested cases, ⇒: Order and direction of cage changing

RESULTS OF INFECTION TEST IN CONTROL POSITIVE PRESSURE bio**BUBBLE** CLEAN ROOM

Sentinel Mice Rack in Non-Infected bioBubble					Sentinel Mice Rack in Non-Infected bioBubble				
1⇒ P: 0/3 S: 0/3 M: 0/3	2⇒ P: 0/2 S: 0/2 M: 0/2	3⇒ P: 0/3 S: 0/3 M: 0/3	4⇒ P: 0/3 S: 0/3 M: 0/3	5⇒ died by an Accident	16⇒ P: 0/3 S: 0/3 M: 0/3	17⇒ P: 0/3 S: 0/3 M: 0/3	18⇒ P: 0/3 S: 0/3 M: 0/3	19⇒ P: 0/3 S: 0/3 M: 0/3	20⇒ P: 0/3 S: 0/3 M: 0/3
6⇒ P: 0/3 S: 0/3 M: 0/3	7⇒ P: 0/3 S: 0/3 M: 0/3	8⇒ P: 0/3 S: 0/3 M: 0/3	9⇒ P: 0/3 S: 0/3 M: 0/3	10⇒ P: 0/3 S: 0/3 M: 0/3	21⇒ P: 0/2 S: 0/2 M: 0/2	22⇒ P: 0/3 S: 0/3 M: 0/3	23⇒ P: 0/3 S: 0/3 M: 0/3	24⇒ P: 0/2 S: 0/2 M: 0/2	25⇒ P: 0/3 S: 0/3 M: 0/3
11⇒ P: 0/3 S: 0/3 M: 0/3	12⇒ P: 0/3 S: 0/3 M: 0/3	13⇒ P: 0/3 S: 0/3 M: 0/3	14⇒ P: 0/3 S: 0/3 M: 0/3	15⇒ P: 0/3 S: 0/3 M: 0/3	26⇒ P: 0/3 S: 0/3 M: 0/3	27⇒ P: 0/3 S: 0/3 M: 0/3	28⇒ P: 0/3 S: 0/3 M: 0/3	29⇒ P: 0/3 S: 0/3 M: 0/3	30⇒ P: 0/3 S: 0/3 M: 0/3
(A)					(B)				

S: Sendai virus, M: MHV, Pp: *P. Pneumotropica*

Positive cases / tested cases, ⇒: Order and direction of cage changing